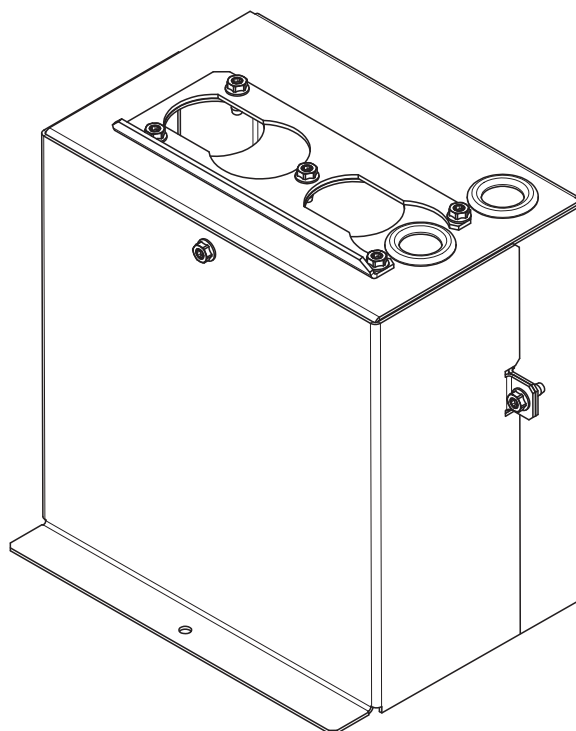

IBB 1118CP



Installation and Operating Instruction

Downwards-facing water
connection

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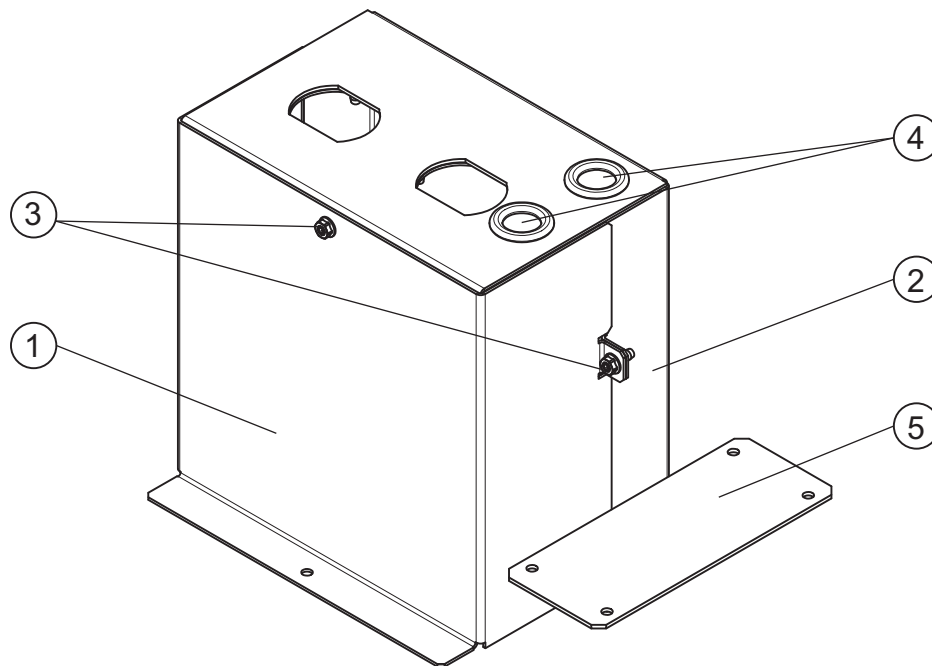
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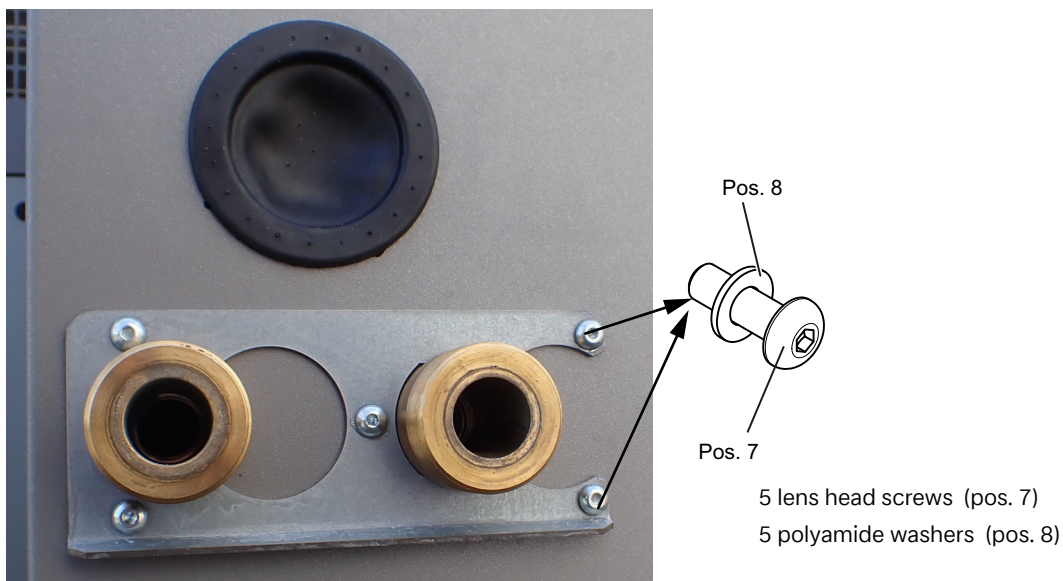
1 Scope of supply



- 1) Cover of installation shaft
- 2) Rear wall of installation shaft
- 3) SHR 6 KT M5x12 AE7500 TX25 A2K NZG
- 4) Grommets
- 5) Side cover of water connection

2 Assembly

2.1 Original condition

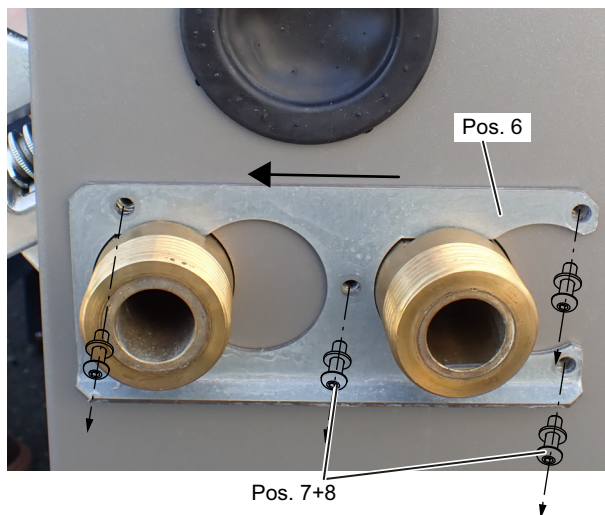


2.2 Dismantling the hydraulic connection at the side

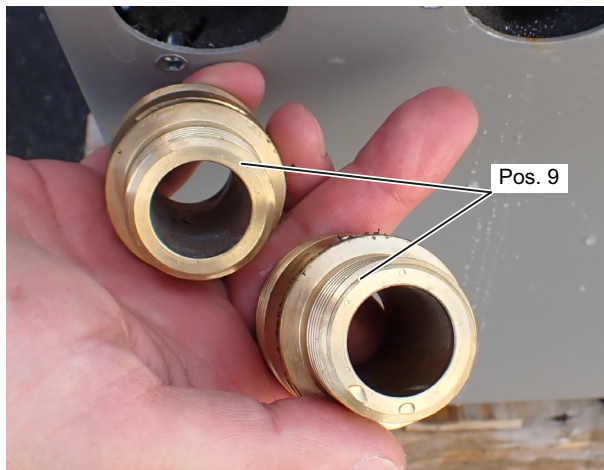
- Undo the union nuts on the inside of the unit



- Remove 5 screws (pos. 7 + 8) on the locking plate
- Slide the locking plate (pos. 6) to the left and remove it
Retain the plate!

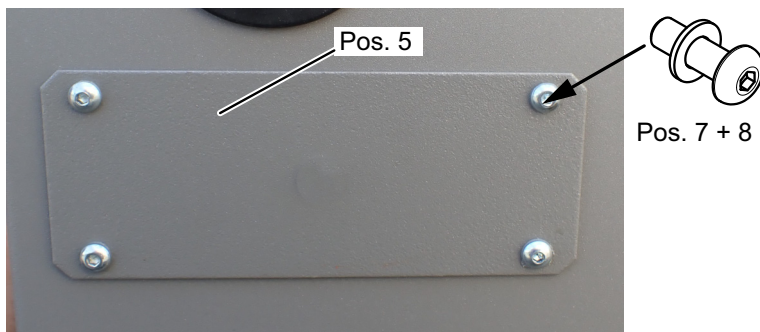


- Remove the connection fittings (pos. 9)



2.3 Closing off the casing at the side

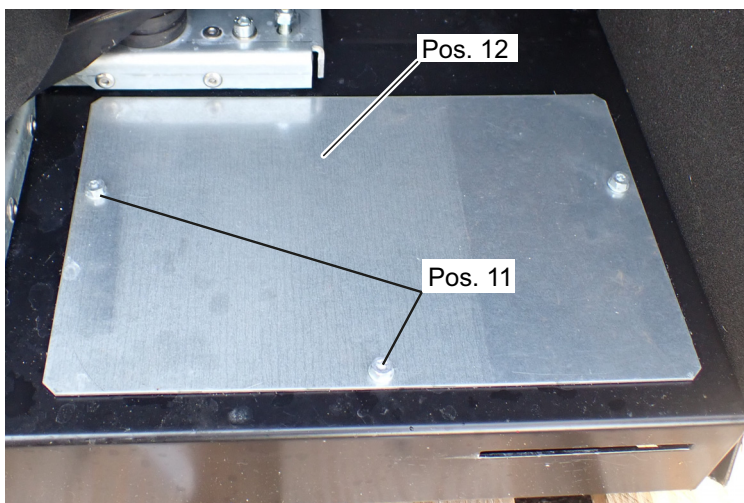
- Fasten the cover panel for the water connection (pos. 5) using 4 lens head screws (pos. 7) and 4 polyamide washers (pos. 8).



2.4 Interior view

- Remove 3 screws (pos. 11) and dismantle the cover of the baseplate (pos. 12)
- The panel (pos. 12) is no longer required.
Retain the screws (pos. 11)!

Before

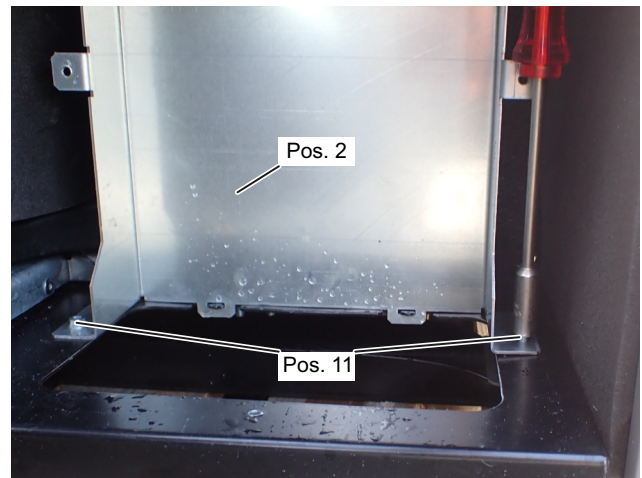


After



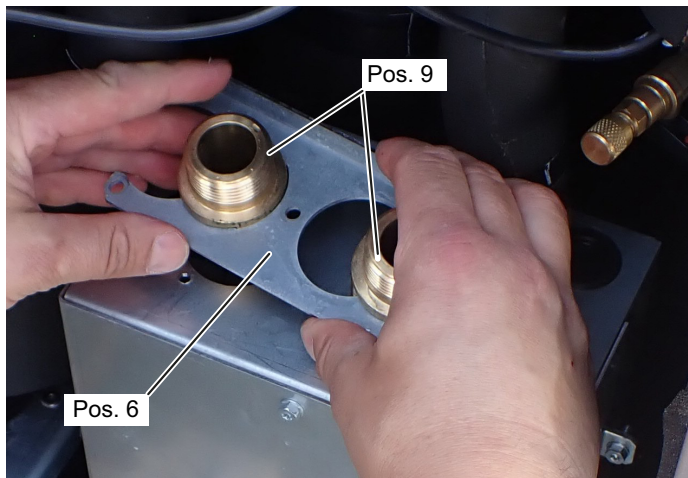
2.5 Installing the downwards-facing connection

- Insert 2 grommets (pos. 4) into the designated holes
- Hook the two eyelets onto the designated tabs and then fasten the rear wall of the installation panel (pos. 2) using 2 screws (pos. 11)

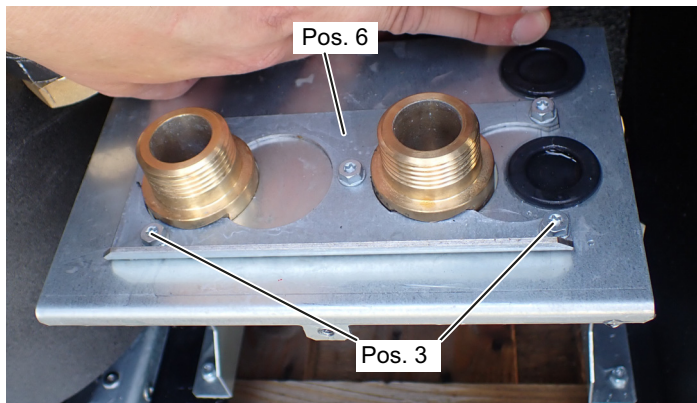


2.6 Installing the pipe mount

- Insert the connection fittings (pos. 9) into the locking plate (pos. 6)



- Position the locking plate (pos. 6) and fasten it using 5 screws (pos. 3)

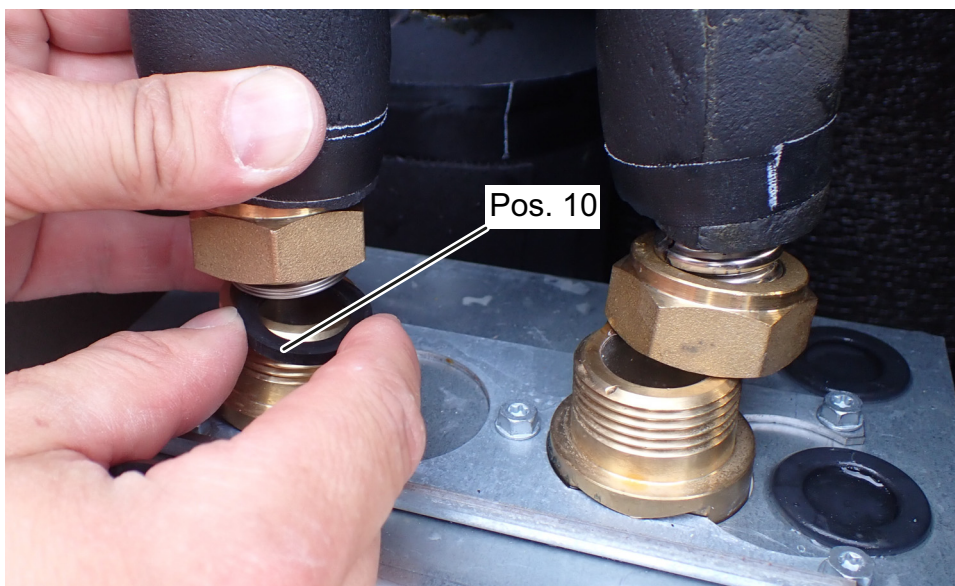


2.7 Connecting the corrugated pipes

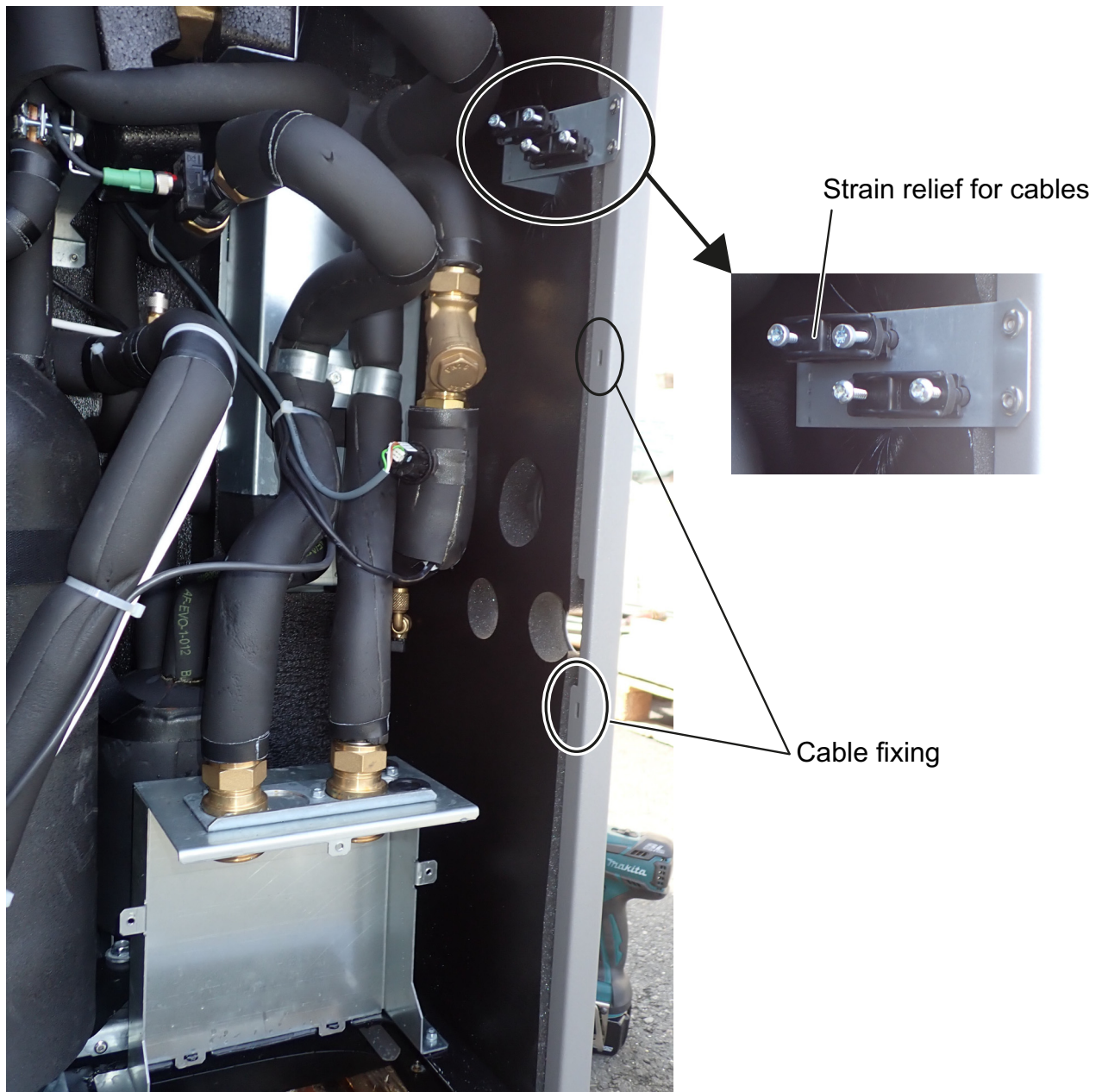
- Bend the corrugated pipes
It is essential to hold the pipe in place!



- Insert the gasket (pos. 10) and tighten the union nuts on both sides



2.8 Cable paths, cable fixing



2.9 Installing the cover plate after establishing the hydraulic connection and performing a leakage tightness test

- Pre-position the cover of the installation shaft (pos. 1).



- Fasten the cover of the installation shaft using 4 screws (pos. 3 + 11).

