

广州海关技术中心



GUANGZHOU CUSTOMS DISTRICT TECHNOLOGY CENTER

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No: 1125003971Y-1

Date: 2025-09-30 Page: 1 of 14

UN38.3 报告 UN38.3 Test Report

样品名称: 可充电锂离子电池组

Sample Name: Rechargeable Li-ion Battery

委托单位: KOSTAL Solar Electric GmbH

Applicant: KOSTAL Solar Electric GmbH



提取码: 614160 验 证 平 台:

https://css.iqtcnet.cn



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检测证书

网址Website: https://www.iqtcnet.cn

TEST REPORT

	TESTREPORT
样品名称 Sample Name	可充电锂离子电池组 Rechargeable Li-ion Battery
型号 Model	KOSTAL HELIVOR HV Module 3.2
委托单位 Applicant	KOSTAL Solar Electric GmbH
委托单位地址 Applicant Address	Hanferstra & 6, 79108 Freiburg i. Br., Germany
生产单位 Manufacturer	珠海鹏远储能科技有限公司 Zhuhai Pypower technology corporation limited
生产单位地址 Manufacturer Address	珠海市金湾区红旗镇创兴中路 22 号厂房(一)、厂房(二) Factory buildings (1) and (2) at No.22 Chuangxing Middle Road, HongqiTown, Jinwan District, Zhuhai City
样品外观与性状 Appearance & Odor	煤灰色 Anthracite Grey
测试方法和判定标准 Test method and criterion	联合国《关于危险货物运输的建议书 试验和标准手册》ST/SC/AC.10/11/Rev.8, 38.3 UNITED NATIONS "Recommendations on the TRANSPORT OF DANGEROUS GOODS", Manual of Tests and Criteria ST/SG/AC.10/11/Rev.8, 38.3
接样时间 Accepted date	2025-09-28 样品数量 Quantity of sample (16)
完成日期 Completed date	2025-09-29
结论 Conclusion	申请人送检的样品与原报告 01112400000730-1(E)的差异符合联合国《关于危险货物运输的建议书 试验和标准手册》ST/SG/AC.10/11/Rev.8, 38.3 节相关规定。 The sample's differences submitted by Applicant between this report and original report 01112400000730-1(E) comply with the requirement of UNITED NATIONS "Recommendations on the TRANSPORT OF DANGEROUS GOODS", Manual of Tests and Criteria ST/SG/AC.10/11/Rev.8, 38.3.

批准

Approver:

53 mos.

审核

Checker:

中中京

拟制

Preparer:

基洲





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差异说明 The differences	本报告变更了委托单位,样品型号,外观和铭牌,委托人声明该变更与原报告中样品的关键材料、产品设计和生产工艺未改变。 This report has changed the applicant, sample model, appearance and nameplate, the applicant declares that the key materials, product design and production process of the samples in this change remain unchanged from those in the original report.
备注 Remark	1.本报告第5页至第12页测试结果为签发于2024年03月11日原报告01112400000730-1(E)的测试结果,被测样品型号为 Simpo HV Block 3.2。 The test results on pages 5 to 12 of this report are the original report 01112400000730-1(E) issued on 2024-03-11, and the tested sample model is Simpo HV Block 3.2. 2.随附 UN38.3 试验概要(编号: 1125003971-2)。
Let.	Attached with UN38.3 test summary (No.: 1125003971-2).

电池信息:

The batteries information:

The batteries information.	6	Co.	The state of the s
电池类型 Battery type	锂离子电池组 Lithium ion batteries	标称电压 Nominal Voltage	64V
额定容量 Rated Capacity	50Ah	总能量 Total Energy	3.2kWh
充电限制电压 Limited Charge Voltage	72.6V	标准充电电流 Standard Charge Current	30A
最大持续充电电流 Maximum Continuous Charge Current	50A	充电截止电流 Charge Cut-off Current	One Distre-
标准放电电流 Standard discharge Current	30A	最大持续放电电流 Maximum Continuous Discharge Curren	50A
放电截止电压 Discharge Cut-off Voltage	51V	尺寸 Overall Dimensions	长方体 Cuboid 610mm(W)×240mm(D) × 230mm(H)
重量 Weight	36.4kg	电芯数量 Cell Quantity	20PCS
电芯容量 Cell Capacity	50Ah	电芯型号 Cell Model	GSP3914895F
电芯生产单位 Manufacturer of cell	CEIN CHADLOS	河南省鹏辉电源有限 Henan Great Power Energy	



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	()		(40)		()
序号 No.	测试项目名称 Name of test	标准要求或标准条款号 Standard requirement or the clause number of standard	测试结果 Test result	本项结论 Test conclusion	备注 Remark
1	高度模拟 Altitude simulation	联合国《关于危险货物运输的建议书 试验和标准手册》UN Manual of Tests and Criteria ST/SG/AC.10/11/ Rev.8, 38.3 试验T.1 Test T.1	见附表 1 See Appendix 1	合格 Passed	/
2	温度试验 Thermal test	联合国《关于危险货物运输的建议书 试验和标准手册》UN Manual of Tests and Criteria ST/SG/AC.10/11/ Rev.8, 38.3 试验T.2 Test T.2	见附表 2 See Appendix 2	合格 Passed	
3 0	振动 Vibration	联合国《关于危险货物运输的建议书 试验和标准手册》UN Manual of Tests and Criteria ST/SG/AC.10/11/ Rev.8, 38.3 试验 T.3 Test T.3	见附表 3 See Appendix 3	合格 Passed	Mr. C. HOD
4	冲击 Shock	联合国《关于危险货物运输的建议书 试验和标准手册》UN Manual of Tests and Criteria ST/SG/AC.10/11/ Rev.8, 38.3 试验 T.4 Test T.4	见附表 4 See Appendix 4	合格 Passed	NOGA CHI
5	外部短路 External short circuit	联合国《关于危险货物运输的建议书 试验和标准手册》UN Manual of Tests and Criteria ST/SG/AC.10/11/ Rev.8, 38.3 试验 T.5 Test T.5	见附表 5 See Appendix 5	合格 Passed	, Mark
6	挤压 Crush	联合国《关于危险货物运输的建议书 试验和标准手册》UN Manual of Tests and Criteria ST/SG/AC.10/11/ Rev.8, 38.3 试验 T.6 Test T.6	见附表 6 See Appendix 6	合格 Passed	
7	过度充电 Overcharge	联合国《关于危险货物运输的建议书 试验和标准手册》UN Manual of Tests and Criteria ST/SG/AC.10/11/ Rev.8, 38.3 试验T.7 Test T.7	见附表 7 See Appendix 7	合格 Passed	(E)
8	强制放电 Forced discharge	联合国《关于危险货物运输的建议书 试验和标准手册》UN Manual of Tests and Criteria ST/SG/AC.10/11/ Rev.8, 38.3 试验T.8 Test T.8	见附表 8 See Appendix 8	合格 Passed	Jet K
To	测试环境 est environment condition	环境温度:20℃-25℃ Ambient temperature: 20℃-25°			A)





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序号 No.		付表 1 pendix 1		试项目名称 Vame of test	Che	高度模拟 Altitude simul	
标准要求 Requirement of Standard	池组应无重量 在试验后的开 组除外)。 Test cells and temperature 2 venting, no di battery after te	L池组在压力等一 量损失、无渗漏、 F路电压不少于事 batteries shall be 0±5℃. Cells and sassembly, no rup esting is not less telating to voltage	无排气、无触 其在进行这一记 stored at a pre batteries meet pure and no fir han 90% of its	解体、无破裂和 式验前电压的 s ssure of 11.6kP this requirement e and if the open voltage immed	印无燃烧,并且 90%(完全放电 Pa or less for at l nt if there is no r en circuit voltag liately prior to tl	且每个试验电法 是状态的试验 least six hours mass loss, no le of each test chis procedure.	地或电池组 电池或电池 at ambient eakage, no cell or The
样品状态 Sample status	b1#~b2#: fii b3#~b4#: 第	一个循环完全充 est cycle in fully c 二十五个循环完 ter 25 cycles end	charged states; 全充电的电池		Ols NAMETHON	Chell	JANGIHOU
	280 7 L 24	Before	测试后	After	氏巨扣4	8.1-	CE
样品编号	测 试 則	1,100	- 1/1		质量损失	剩余电压	测试结果
样品编号 Sample No.	电池质量 m _l (kg)	开路电压 V _I (V)	电池质量 m ₂ (kg)	开路电压 v ₂ (V)	灰重坝大 Mass loss (%)	剩余电压 Residual OCV(%)	
	电池质量	开路电压		3/2/2	Mass loss	Residual	
Sample No.	电池质量 m _l (kg)	开路电压 v _I (V)	m ₂ (kg)	v ₂ (V)	Mass loss (%)	Residual OCV(%)	Test resul
Sample No.	电池质量 m _l (kg) 36.356	开路电压 v _I (V) 66.6	m ₂ (kg) 36.356	v ₂ (V) 66.5	Mass loss (%) 0.00	Residual OCV(%) 99.85	CLOMP

Note: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire, O- No Leakage, No Venting, No Disassembly, No Rupture & No Fire.





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			*				
序号 No.		表 2 endix 2		試项目名称 ame of test	usic	温度试验 Thermal te	
标准要求 Requirement of Standard	下存放至少 1 验电池或电池 无排气、无解 其在进行这一 Test large cells 72±2℃, follow maximum time repeated 10 tim temperature (2 no venting, no battery after te	或电池组在试验 2h。两个极端说 组在环境温度。 体、无破裂和 试验前电压的。 s and batteries ar ved by storage for e interval betweenes, after which 0±5°C). Cells and disassembly, no sting is not less t lating to voltage	太验温度之间的 20±5℃下存放 无燃烧,并且4 90%(完全放 e to be stored for at least 12 ho n test temperat all test cells and d batteries mee rupture and no han 90% of its	可最大时间间隔 24h。试验电池 每个试验电池或 电状态的试验 or at least 12 ho curs at a test term ure extremes is d batteries are to this requirement of fire and if the o voltage immed	为 30min。重 地或电池组应 战电池组电池组 电池或电池组 purs at a test ten perature equa 30 minutes. To be stored for ent if there is reppen circuit vo- iately prior to	更复 10 次,再 无重量损失、 验后的开路电 除外)。 emperature equal to -40±2℃.' his procedure 24 hours at an no mass loss, r oltage of each this procedure	F将所有试 无渗漏、 L压不少于 ual to The is to be mbient no leakage, test cell or e. The
				1,000	1	-	0
样品状态 Sample status	b1#~b2#: fir b3#~b4#: 第二	一个循环完全充 st cycle in fully o 二十五个循环完 er 25 cycles end	charged states; 全充电的电池	0	CANAGE	ATEP.	
Sample status	b1#~b2#: fir b3#~b4#: 第2 b3#~b4#: aft	st cycle in fully o 二十五个循环完	charged states; 全充电的电池 ing in fully cha	0	质量损失	剩余电压	ᆀᅶᄮᄩ
Sample	b1#~b2#: fir b3#~b4#: 第2 b3#~b4#: aft	st cycle in fully o 二十五个循环完 er 25 cycles end	charged states; 全充电的电池 ing in fully cha	rged states.	质量损失 Mass loss (%)	剩余电压 Residual OCV(%)	
Sample status 样品编号	b1#~b2#: fir b3#~b4#: 第 5 b3#~b4#: aft 测试前 电池质量	st cycle in fully o 二十五个循环完 er 25 cycles end Before	charged states; 全充电的电池 ing in fully cha 测试后 电池质量	rged states. After 开路电压	Mass loss	Residual	测试结果 Test resu
Sample status 样品编号 Sample No.	b1#~b2#: fir. b3#~b4#: 第三 b3#~b4#: aft 测试前 电池质量 m _l (kg)	st cycle in fully o 二十五个循环完 er 25 cycles end Before 开路电压 v ₁ (V)	charged states; 全充电的电池 ing in fully cha 测试后 电池质量 m ₂ (kg)	rged states. After 开路电压 v2(V)	Mass loss (%)	Residual OCV(%)	Test resu
Sample status 样品编号 Sample No.	b1#~b2#: fir b3#~b4#: 第三 b3#~b4#: aft 测试前 电池质量 m ₁ (kg)	st cycle in fully o 二十五个循环完 er 25 cycles end Before 开路电压 v ₁ (V)	charged states; 全充电的电池 ing in fully cha 测试后 电池质量 m ₂ (kg) 36.348	rged states. After 开路电压 v2(V) 63.7	Mass loss (%) 0.02	Residual OCV(%) 95.79	Test resu O

注:L-泄漏; V-排气; D-解体; R-破裂; F-起火; O-无泄漏、无排气、 无解体、无破裂、无起火。 Note: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire, O- No Leakage, No Venting, No Disassembly, No Rupture & No Fire.



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序号 No.		表 3 ndix 3		试项目名称 Vame of test	cusio	振 <i>动</i> Vibrati	
标准要求 Requirement of Standard	将大型电池或时 1gn 的最大加速 速度达到 2gn(频 的电池或电池约 损失、无渗漏、 电压不少于其不 The large Cells distorting the ce sinusoidal wave until 18Hz is rea frequency increa of 2gn is then m times for a total of the directions requirement if the	度,直到 18Hz。 原率约为 25Hz, 组安装方向的每 无排气、无解 生进行这一试验 and batteries ar ells in such a material of a material of a material a pea ached. The ampressed until a pea aintained until a pea of 3 hours for a sof vibration massed and services and	。然后将振幅位).将最大加速度 一个方向重复进 一个方向重复进 一个一个一个一个一个 一个一个一个一个一个一个一个一个一个一个一个一个一个一	保持在 0.8mm(民保持在 2g _n 直 持行 12 次,一 无燃烧,并且 %(完全放电 ³ d to the platforn fully transmit to from 7Hz to a maintained at 0.8 of 2g _n occurs (as increased to 2 utually perpendicular to the terrie, no venting, n	总偏移 1.6mm 到频率增加至共振动 3h。试每个试验电池状态的试验电池内 of the vibration. T peak accelerate Bmm (1.6mm t pproximately 200Hz. This cyclicular mounting face. Celeo disassembly	n),并增加频率 J 200Hz。对于 L 300Hz。对于 L 300 电池组电池 L 300 电池组图 ion machine we he vibration st tion of 1gn is reported excursion 25Hz). A peak cle shall be reported by and batteries of, no rupture and	国直到最大加三个互相垂重的组后的开始组后的开始的。 without shall be a maintained acceleration peated 12 f the cell. On es meet this and no fire an
	if the open circu immediately pri and batteries at	or to this proce	dure. The requi				
样品状态 Sample status	immediately pri and batteries at b1#~b2#: 第一 b1#~b2#: first b3#~b4#: 第二	or to this proced fully discharged 个循环完全充 cycle in fully o	dure. The requid states. 电的电池; charged states; 全充电的电池	rement relating			
Sample status	immediately pri and batteries at b1#~b2#: 第一 b1#~b2#: first b3#~b4#: 第二	or to this proced fully discharged 个循环完全充 cycle in fully d 十五个循环完 r 25 cycles endi	dure. The requid states. 电的电池; charged states; 全充电的电池	rement relating	to voltage is r	not applicable	to test cells
Sample	immediately pri and batteries at b1#~b2#: 第一 b1#~b2#: first b3#~b4#: 第二 b3#~b4#: afte	or to this proced fully discharged 个循环完全充 cycle in fully d 十五个循环完 r 25 cycles endi	dure. The requid states. 电的电池; charged states; 全充电的电池 ing in fully char	rement relating			
Sample status 样品编号	immediately pri and batteries at b1#~b2#: 第一 b1#~b2#: first b3#~b4#: 第二 b3#~b4#: afte	or to this proced fully discharged 个循环完全充 cycle in fully charged the condition of the cycle in fully or 25 cycles ending Before 开路电压	dure. The requid states. 电的电池; charged states; 全充电的电池ing in fully charged states ing in fully charged states ing in fully charged states ing in fully charged states in the state in the s	rement relating rged states. After 开路电压	to voltage is r 质量损失 Mass loss	not applicable 剩余电压 Residual	to test cells 测试结果
Sample status 样品编号 Sample No.	immediately pri and batteries at b1#~b2#: 第一 b1#~b2#: first b3#~b4#: 第二 b3#~b4#: afte	or to this proced fully discharged 个循环完全充 cycle in fully charged 中五个循环完 r 25 cycles ending Before 开路电压 V1(V)	dure. The requid states. 电的电池; charged states; 全充电的电池ing in fully charged states; 全充电的电池 测试后 电池质量 m ₂ (kg)	eged states. After 开路电压 v ₂ (V)	质量损失 Mass loss (%)	剩余电压 Residual OCV(%)	加试结果 Test resul
Sample status 样品编号 Sample No.	immediately pri and batteries at b1#~b2#: 第一 b1#~b2#: first b3#~b4#: 第二 b3#~b4#: afte 测试前] 电池质量 m ₁ (kg) 36.348	or to this proced fully discharged 个循环完全充 cycle in fully control of the cycles ending the cycles end	dure. The requid states. 电的电池; charged states; 全充电的电池ing in fully charged states.	rement relating reged states. After 开路电压 v ₂ (V) 63.6	质量损失 Mass loss (%)	剩余电压 Residual OCV(%)	测试结果 Test resul

Rupture & No Fire.





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序号 No.		表 4 endix 4		试项目名称 Vame of test	JC1510	冲击 Shock	G)
标准要求 Requirement of Standard	gn=√(30000 /) 其正负极各冲解体、无破裂验前电压的 90 Test cells and be support all more shock of peak a milliseconds. E by three shocks or battery for a leakage, no ver cell or battery a requirement rel	组用坚硬支架划mass)中较小者 击 3 次,共冲言和无燃烧,并且 0%(完全放电》 catteries shall be unting surfaces of acceleration of 5 Each cell or batte is in the negative total of 18 shock nting, no disassed after testing is not lating to voltage Mass is express	的正弦波冲击 自 18 次。各试 每个试验电池 快态的试验电 secured to the of each test batt Ogn or accelera ry shall be sub direction of the ks. Cells and b mbly, no ruptu- ot less than 90% is not applicab	,脉冲持续时验电池或电池或电池组在设池或电池组除 testing machinery. Each Larguion $(g_n) = \sqrt{30}$ jected to three mutually poatteries meet three and no fire a for its voltage	间 11ms,接三 组组应无重量损 机验后的开路电 外)。(注意: ne by means of a ge batteries shall 0000 / mass) ar shocks in the po- erpendicular mo- nis requirement i and if the open co- immediately pr	个相互垂直的 失、无渗漏、 压不少于其在 质量为千克 rigid mount w be subjected to d pulse duration sitive direction unting position f there is no mair ircuit voltage of ior to this procession	轴向分别为 无排气、为 进行这一的 hich will o a half-sind on of 11 a followed as of the cel ass loss, no of each test edure. The
all	1,5	- W		45	G		6
样品状态 Sample status	b1#~b2#: firs b3#~b4#: 第二	一个循环完全充 st cycle in fully c 二十五个循环完 er 25 cycles end	charged states; 全充电的电池		,oloci ci	Milet Alection	NOTOGY CE.
Sample status	b1#~b2#: firs b3#~b4#: 第二	st cycle in fully c 二十五个循环完 er 25 cycles endi	charged states; 全充电的电池 ing in fully cha		质量损失	剩余电压	测试结身
Sample	b1#~b2#: firs b3#~b4#: 第二 b3#~b4#: aft	st cycle in fully c 二十五个循环完 er 25 cycles endi	charged states; 全充电的电池 ing in fully cha	rged states.	质量损失 Mass loss (%)	剩余电压 Residual OCV(%)	测试结与 Test resu
Sample status 样品编号	b1#~b2#: firs b3#~b4#: 第二 b3#~b4#: afte 测试前 电池质量	st cycle in fully o 二十五个循环完 er 25 cycles end Before	charged states; 全充电的电池 ing in fully cha 测试后 电池质量	rged states. After 开路电压	Mass loss	Residual	
Sample status 样品编号 Sample No.	b1#~b2#: firs b3#~b4#: 第二 b3#~b4#: afte 测试前 电池质量 m ₁ (kg)	st cycle in fully o 二十五个循环完 er 25 cycles endi Before	charged states; 全充电的电池 ing in fully cha 测试后 电池质量 m ₂ (kg)	rged states. After 开路电压 v2(V)	Mass loss (%)	Residual OCV(%)	Test resu
Sample status 样品编号 Sample No.	b1#~b2#: firs b3#~b4#: 第二 b3#~b4#: afte 测试前 电池质量 m ₁ (kg) 36.346	st cycle in fully o 二十五个循环完 er 25 cycles end Before 开路电压 v ₁ (V)	eharged states; 全充电的电池 ing in fully cha 测试后 电池质量 m ₂ (kg) 36.346	开路电压 V2(V)	Mass loss (%) 0.00	Residual OCV(%) 99.84	Test resu

Note: L-Leakage, V-Venting, D-Disassembly, R-Rupture, F-Fire, O- No Leakage, No Venting, No Disassembly, No Rupture & No Fire.



广州海关技术中心



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~ </th <th></th> <th>(1)</th> <th>. 0</th>		(1)	. 0
序号 No.	附表 5 Appendix 5	测试项目名称 Name of test	外部短路 External short circuit
	THE STATE OF THE S	30,	, AT
DX.	4 2 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	EARLY TO ASOL TO TO ASOL	在中小中小田
16	待试验电池或电池组的外壳温度	E稳定在 57±4℃后,在 57±4℃下	使电池或电池组经 文尽外电阻
15	小丁 0.102 的短路余件, 当电池.	或电池组外壳温度回到 57±4℃后	继续至少 In, 然后短路断开,
YOM.	6h 内应无解体、无破裂和无燃烧	试验。电池或电池组的外壳温度	应个超过 1/0 C, 开且试验后
标准要求		ಸ್ಲೆ Ill be temperature stabilized so that	its automal assa tamparatura
	reaches $57 \pm 4^{\circ}$ C and then the cell		
Standard		ohm at $57 \pm 4^{\circ}$ C. This short circuit	
Standard		ery external case temperature has r	
		ther six hours for the test to be cond	
0		emperature does not exceed 170°C	
705	rupture and no fire within six hour		and there is no disassemery, no
CELTY.	100	1810 MS	
	W Charles	Us. To.	100
14 11 11 1	b1#~b2#: 第一个循环完全充电		all of
	b1#~b2#: first cycle in fully char		
Sample status	b3#~b4#: 第二十五个循环完全 b3#~b4#: after 25 cycles ending	允电的电池。 in fully charged states.	
35	b5#~b4#. after 25 cycles ending	in fully charged states.	
17 17 14 17		607	(A)
样品编号	样品表面最高温度	测试结果	备注 Remark
Sample No.	Max External Temperature	$e(^{\circ}C)$ Test result	oc.
40,	1,9-	0, 70,	7,74
b1#	56.1	0	20 / 50
	75		E CON
b2#	56.2	CHIE O	50
	9 .09	26 25	10M2
b3#	55.8	0	j / /
.00			SGV
b4#	55.7		JA" /
X 50 1.11	ZP SSIS	, co	9
Α `	70	20	.47

注: D-解体; R-破裂; F-起火; O-无解体、无破裂、无起火。

Note: D-Disassembly, R-Rupture, F-Fire, O-No Disassembly, No Rupture & No Fire.



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序号 No.	附表 6 Appendix		.0	测试项目名称 Name of test	augusto.	挤压 Crush	GU
, CUSTOMS DE	适用于棱柱形、袋将电池或元件电池为 1.5cm/s。挤压持(a)施加的力量达到(b)电池的电压下降	放在两个平 续进行,直 13kN±0.78	面之间挤压 1到出现以 kN;	E,挤压力度:	逐渐加大,在第一		1速度大约
1- (N 300 IN	(c)电池变形达原始 棱柱形或袋装电池 与纵轴垂直的方向 试验电池或元件电	应从最宽的 施压。每个	一面施压。 电池或元件	牛电池只做一、	次挤压试验。	WE DI	
标准要求 Requirement of Standard	无破裂、无起火。 Crush (applicable to A cell or componen with a speed of app until the first of the	prismatic, put cell is to l	oouch, coin/ be crushed 1.5cm/s at t	button cells ar between two the first point	nd cylindrical cell flat surfaces. The of contact. The c	s less than 18 in e crushing is to crushing is to be	diameter) be gradua continuec
AS DISTRIC	(b)The voltage of the (c)The cell is deform A prismatic or pouch shall be crushed by be applied perpendition one crush only. Cells and component and there is no disas	e cell drops and by 50% he cell shall be applying the cular to the left cells meet	by at least 1 or more of be crushed be force on it ongitudinal this require	00mV; or its original thic by applying the ts flat surfaces axis. Each tes	ckness. e force to the wid s. For cylindrical t cell or compone	est side. A butto cells, the crush ent cell is to be so	n/coin cel force shal ubjected to
样品状态 Sample status	C1#~C5#:第一个 C1#~C5#: first cyc C6#~C10#:第二十 C6#~C10#: after 2	cle at 50% o 五个循环 5	f the design 60%的额定	rated capacity 容量的电芯。		MCTHON	One.
样品编号	样品表面最高温度 Max External	测试结果	备注。	样品编号	样品表面最高温	昌度 33.3.3.3	
Sample No.	Temperature($^{\circ}$ C)	Test result	Remark	F m 拥写 Sample No.	Max Externa Temperature(°C	l	备注 Remark
Sample No.		Test result O	Remark /			l	
_	Temperature($^{\circ}$ C)	0	GLY	Sample No.	Temperature(°C	l 测试结果 Test result	Remark
C1#	Temperature(°C) 28.6	0	AMC LIFE	Sample No.	Temperature(°C 28.6	1 测试结果 Test result O	Remark
C1#	Temperature(°C) 28.6 28.9	0	AMC LIFE	Sample No. C6# C7#	28.6 29.2	1 测试结果 Test result O	Remark

注: D-解体; R-破裂; F-起火; O-无解体、无破裂、无起火。

Note: D-Disassembly, R-Rupture, F-Fire, O-No Disassembly, No Rupture & No Fire.





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序号 No.	附表 7 Appendix 7	测试项目名称 Name of test	过度充电 Overcharge
标准要求 Requirement of Standard	(a) 制造商建议的充电电压不倍或 22V 两者中的较少者。 (b) 制造商建议的充电电压大可再充电电池组在环境温度: The charge current shall be twice current. The minimum voltage of (a) When the manufacturer's recovoltage of the test shall be the lest 22V. (b) When the manufacturer's record the test shall be 1.2 times the rests are to be conducted at an	ommended charge voltage is not measure of two times the maximum charge voltage is more maximum charge voltage. The duration of the duration o	E应是电池组最大充电电压的两是最大充电电压的 1.2 倍。 内应无解体和无燃烧。I maximum continuous charge nore than 18V, the minimum arge voltage of the battery or
样品状态 Sample status	b1#~b2#: 第一个循环完全充电 b1#~b2#: first cycle in fully che b3#~b4#: 第二十五个循环完全 b3#~b4#: after 25 cycles ending	arged states;	OCT CENTER SHOOT CE
样品编号 Sample No.	测试结果 Test result	OGY CEE	备注 Remark
b1#	ALLE OF O	CCHMO	NEDE CIETO
b2#	O	NEDIE C	Jeto 1 Strong
b3#	O	Chelo, Ethon	(S) Per
b4#	EDIE, O	athor chart	1 thinking

注: D-解体; R-破裂; F-起火; O-无解体、无破裂、无起火。

Note: D-Disassembly, R-Rupture, F-Fire, O-No Disassembly. No Rupture & No Fire.



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~<		147	7	- Ollar	. 0
序号 No.	附表 8 Appendix	8 4 4 4	测试项目名和 Name of test		强制放电 prced discharge
标准要求 Requirement of Standard	定的最大放电电流 算得出给定的放电 初始试验电流(安培 Each cell shall be fo D.C. power supply a manufacturer. The sp appropriate size and interval (in hours) ec	的条件下强制放电流。对每个电)。原电池或可能 proced discharged at an initial curre pecified dischargerating in series we qual to its rated c	电。将适当大小利 、池进行强制放电, 再充电电池在试验 at ambient tempera ent equal to the ma e current is to be ob vith the test cell. Ea capacity divided by	中额定值的电阻负荷放电时间(小时)应定后7天内应无解体和ture by connecting it aximum discharge cubtained by connecting ch cell shall be forced the initial test current	始电流等于制造商给与试验电池串联,计等于其额定容量除以中无燃烧。 in series with a 12 V rrent specified by the a resistive load of the discharged for a time t (in Ampere).Primary fire within seven days
样品状态 Sample status	C11#~C20#: 第一 C11#~C20#: first cyc C21#~C30#: 第二- C21#~C30#: after 25	cle in fully discha 十五个循环完全	arged states; 放电的电芯。	Men. Marethoner	GUANGLING
样品编号 Sample No.	测试结果 Test result	备注 Remark	样品编号 Sample No.	测试结果 Test result	备注 Remark
C11#	O THE	/	C21#	0 9	TA COL
C12#	0	J. St.	C22#	, III	ST / S
C13#	<i>β</i> 0	4 CEPT /	C23#	CITTE O DE	THE I STONIS
C14#	0 NO	1	C24#	OTOMS	ON CO
C15#	O	69	C25#	O	angli /
C16#	0	Me 1	C26#	0 O	3 1 12
C17#	6 O 70	1 NCTX	C27#	0	C. C
C18#	0	O)	C28#	O	.0to / .4
C19#	GUI ^N O	/	C29#	0 10	III / [PICT
	_^			J.c.	

注: D-解体; R-破裂; F-起火; O-无解体、无破裂、无起火。

Note: D-Disassembly, R-Rupture, F-Fire, O-No Disassembly, No Rupture & No Fire.



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样品图片

Photo of the sample

电池正面外观

Battery front appearance



电池侧面外观

Battery side appearance



电池铭牌(含 Wh)

Battery nameplate (With Wh)

KOSTAL HELIVOR HV Module

Item no.: 12264003

Made in China by ZYC Energy Company Limited - www.zyc.energy

Service by KOSTAL Solar Electric

KOSTAL HELIVOR - Module

Rechargeable Li-ion Battery Module Model: KOSTAL HELIVOR HV Module 3.2 Usable Energy: 3.2 kWh

Rated Capacity: 50 Ah Nominal Voltage: 64.0 Vd.c

Chemistry: LiFePO4 IP Class; IP65

Protective Class: I

Operating Temperature: -10°C++50°C
Battery Designation: FpP41/149/102[(20S)9S]W-20+50/95

Do not reserve polarity Do not disassamble Do not dispose to fire of





CAUTION





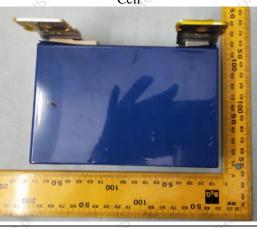








电芯 Cell



电芯标签







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1. 本报告无检验检测专用章无效。

This report is invalid without the special seal for inspection and testing.

2.本报告无批准人、审核人及拟制人签名无效。

The test report is invalid without the signatures of Approver, Checker and Preparer.

3.本报告涂改无效。未经本单位书面同意,不得部分地复制本报告。

The test report is invalid if altered. Nobody is allowed to photocopy or partly photocopy this report without written permission of IQTC.

.客户必须如实提供样品及资料,并保证申报品名和样品以及运输货物相同,否则本单位不承担 任何相关责任。

The client should provide samples and relevant data, at the same time, they should guarantee the consistence of the product's name they declared, the samples they provided and the goods to be transported. Otherwise we will not bear any relevant responsibilities.

5.对本报告若有异议,应于收到报告之日起十五天内向本单位提出。

Objection to the test report must be submitted to IQTC within 15 days.

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The test report is valid for the tested samples only.

7.检验检测地址:广东省广州市科学城南翔支路 1 号 C102 房 (汽车与装备检测研究所科学城)

Inspection and testing address: Room C102, No.1 Nanxiangzhi Road, Science City, Guangzhou, Guangdong, China (Institute of Automobile and Equipment Testing in Science City)

电话(Tel): 020-38669019-811

电子邮箱(E-mail): battery@iqtcnet.cn

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